TECHNICAL DATA SHEET



DURACOOL LONG LIFE ORGANIC ENGINE COOLANT TYPE A ORGANIC ACID TECHNOLOGY (OAT) OEM COOLANT (Mono-ethylene Glycol)

Description

Duracool Long Life Coolant is a unique concentrate blend of organic long life corrosion inhibitors and ethylene glycol for all makes and models of vehicles including automotive and heavy duty diesel.

Duracool is based on carboxylate technology and contains no silicate, borates, phosphates, nitrates or amines.

Duracool is formulated with 90% mono-ethylene glycol and a twofold inhibitor package that ensures ultimate rust and corrosion protection with extended life adding antifreeze/anti-boil protection for all types of petrol, diesel and gas engines in light commercial and passenger vehicles, heavy duty commercial, industrial, on highway, marine, mining and stationary applications.

Performance Features

- Extends the period between changing coolant
- Passenger vehicles and light commercial transporters 1,000,000kms / 10 years (whichever comes first).
- Heavy duty vehicles 600,000km / 6 years / 6,000 hrs (with good quality water and product is used as directed)
- Provides maximum anti-freeze/anti-boil protection.
- Minimal disposal volume of spent coolant required.
- Provides optimum reliability and operating life of water pump (silicate free product).
- Maximises protection of all metals commonly found in the engine cooling system.
- Protects against 'hot spot' corrosion found commonly in aluminium heads.
- Excellent cavitation and liner pitting protection.
- Maximises fuel economy by keeping the engine at the optimum operating temperature.
- Protects against scale, rust and residue build-up.
- Mixed at 50/50 dilution ratio, no negative effects on hoses or gaskets.
- Formulated tested and manufactured in Australia for Australian conditions.

Exceeds the following performance and specification requirements for all major engine manufacturers for passenger, truck and machinery applications meeting;

- **ASTM's** D-1384, D-1881, D-2809, D-2570, D-1287, D-1121, D-3634, D-4340
- **AS2108.1 2004 (Type A)** and most international performance specifications.

Principle Uses

All on-road and stationary petrol, diesel and gas fuelled engines, including passenger and light commercial vehicles, buses, tractors, trucks, also marine engines, mining equipment and stationary engines.

HO-CL Oils recommends that this product does not get mixed with other brands of coolants or inhibitors. HO-CL Oils provides DURACOOL in either Green and Red coloured profiles.

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Instructions for Use

Before treatment, pre-clean the cooling system by: -

- Draining the existing coolant and chemically clean the system to remove any rust, dirt, oil and built up residue
- Use a Radiator Treatment or Water Based Degreaser (HL SH-2) to clean the system effectively and thoroughly.

Initial Dosage:

- **Long Life Coolant** can be dosed 33% or 50% v/v with clean soft water. The dosage will depend on freeze protection required or engine manufacturer's recommendation.
- Anti-freeze/Anti-boil Protection

•	LLC Green	Water	Min Temp	Max Temp
	o 1 part	1 part	-39°C	129°C (50%/50% Heavy Transport)
	o 1 part	2 parts	-21°C	125°C (33% Automotive)

Preventative Maintenance:

Never top up with water as this will dilute the coolant. Always top up with Long Life Coolant (Green)
 Coolant mixed with clean, soft water as directed.

Passenger Vehicles

• There is no requirement to replenish inhibitor during the life of the coolant. Coolant should be drained and replaced within 5 years or more often in adverse conditions

Heavy duty diesel vehicles:

- These vehicles do not require the coolant to be re-dosed at regular intervals or replacement of expensive water filters. Performance period is 1,000,000kms / 12,000 hours or 6 years, whichever comes first. Top up with Long Life Coolant mixed as described above if fluid is lost.
- Consult your HO-CL Oils representative if clarification is required.

TEST DATA INFORMATION

PROPERTY	TYPICAL RESULTS
Colour	Green
pH (neat)	5.9 – 9.2
pH (50/50 vol/vol)	7.7 – 8.6
Glycol by weight (kg/L)	1.0033
Reserve Alkalinity (mL)	4.6 – 5
Freezing Point	-36°C (50% by Vol)
Boiling Point	108°C (50% by Vol)
DG Class	Non Dangerous Goods
Boiling Point (°C) ASTM D-1120	Yes
Glassware Corrosion Test, ASTM D-1384	Pass
Aluminium Corrosion Test, ASTM D-4340	Pass
Water Pump Cavitation Test, ASTM D-2809	Pass
Cummins Anti-Scale Test per AES 14603	Pass

PRODUCT CODE Typical formulation specificat.
Concentrate 88669v20

Concentrate 88669v20 Heavy Duty Premix 50/50 88665v20 Typical formulation specifications at time of production, minor variations may occur.

SAFETY and HANDLING

This product contains ethylene glycol and is classed as a Schedule 5 poison.

Refer to the Material Safety Data Sheet (MSDS) before opening and use of this product to ensure compliance to Federal, State and local jurisdiction laws for safe handling.

"Harden Oil Company Pty Ltd (HO-CL Oils) has endeavoured to ensure that all information, representations and specifications contained within this product data information are accurate at the time of publication. This general information should be used in conjunction with the vehicle service manual and OEM requirements for application."

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Long Life Coolant meets or exceeds the following OEM performances specifications for;

Medium and Heavy Duty Diesel

Caterpillar EC-1/ELC Jenhacher Caterpillar 1 EO 535 John Deere H 24B1/C1 **CUMMINS 3666132** Kenworth ALLCool CUMMINS 85T8-2/90T8-4 Komatsu KES 07.892 DAF-Leyland 742002 Leibherr MD 1-36-130

DAF BTPS 606A Leyland Trucks LTS 22 AF 10 DAF DCEA 615 MAN 324 SNF/248 (Diesel Engines) Waukesha 4-1974D

Mack VCS Coolant Dennis Eagle Fleetguard Freightliner Fleet Charge Powercool Mack 014GS 17004

FUSO SAE J814-C Mercedes Benz Spec. 325.0 Mercedes Benz Spec. 325.5 HINO Genuine LL Coolant Mitsubishi FUSO Genuine Diesel LL

Isuzu (GM6277M & HN2217) Coolant IVECO Paraflu 11 MTU

IVECO GM6038m Renault 41.02.001 IVECO AC9-50 SAAB Scania 6901

SAF 1 1034 & 1ASO M 324

Scania TB 1451 Toyota K2601G-1G

UD Long Life Coolant (Nissan)

Volvo VCS

Volvo VCS STD 418-0001

Western Star ASTM D-6210

Military Specifications

BT-PS-606A (MIL-Belgium) FSD 8704 (MIL-Sweden) E/L-1415b (MIL-Italy) DCEA 615 (MIL-France)

NATO S-757

Long Life Coolant meets or exceeds the following OEM performances specifications for;

Automotive

Japanese JIS K 2234

AS 218.1:2004 Type A FORD - WSS-M97B44-D / ESE M97B49-A / ESD M97 B49-A/ESE M7-**AFNOR NFR 16-601** B18C

ASTM D-3306, D-4656, D-4985 Glysantin - G05, G12++, G30/G33/G34 BS 6580 (British Standard)

GM Holden - GM6277M, GM SAE J1034, SAE J 1941 1899M

UNE 26-361-88/1 GM - Opel QL 130100 GM - 1825 M/1899 M

Holden - HN 1897, HN 2217, HN Alfa Romeo - Paraflu UP 2043

Audi Skoda Volkswagen G12/G13 Honda - Long Life Type 2 All Season

BMW N 600 69.0 Hyundai - Ethylene Glycol Coolant Citroen 9979.70/71/72 Jaguar - WSS-M97B44-A

Daimler Chrysler MS-7170 Kia - Ethylene Glycol Coolant Daimler Chrysler MS-9176 Land Rover - Ethylene Glycol Coolant

Daewoo – Ethylene Glycol Coolant Lexus Toyota - Supper LL Coolant Diahatsu - Ethylene Glycol Coolant Mazda - Ethylene Glycol Coolant

Dodge - Mopar HOAT Mazda - FL22

FIAT - Paraflu UP Mercedes Benz - 325.0, 326.0 Mitsubishi - Long Life Coolant

Nissan – EG Long Life Coolant

Nissan - NES 5059 LLC, NES M 5509

Peugot - Procor 2000/Glysantin G33

Porsche - 000 043 203 78

Renault - EG Long Life Coolant D Subaru – Super Long Life Coolant Suzuki - Ethylene Glycol Coolant

Toyota - K2601G, K2601-1G

Volvo Automotive VW - G12+, G12, G11, TL-774-C/D/F/G